

Guidelines for serial numbering with the Videojet

Guidelines for serial numbering with the Videojet on CD, CD-R, DVD and DVD-R

1. Operation of the device

The Videojet marks the discs on the label side without contact. The Videojet EXCEL 178i is a small character inkjet printer. It is integrated into a screen or offset printing press. The font color is black.

2. General Information

Please note that a printing press always has a small reject rate, so sequential numbering cannot be ensured. For this reason, about 10-30 extra numbers should be provided (depends on the run, in this example 2500).

3. Quantity of lines and possible matrix

5x5 Matrix max. 2 lines

	●	●	●	●
●				
●				
●				
	●	●	●	●

●	●	●	●	
●				●
●				●
●				●
●	●	●	●	

		●		
	●		●	
●				●
●	●	●	●	●
●				●

7x5 Matrix max. 2 lines

	●	●	●	
●				●
●				
●				
●				
●				●
	●	●	●	

●	●	●	●	
●				●
●				●
●				●
●				●
●				●
●	●	●	●	

		●		
	●		●	
●				●
●				●
●	●	●	●	●
●				●
●				●

4. Maximum number of characters

One line:

- up to 32 characters are possible, recommended are max. 20 characters
 - in screen printing, the more characters, the rounder the text
 - in offset, there must always be an even number

Two lines:

- up to 16 characters per line

5. Recess

Printing is possible on silver and white. All other colors should be recessed for better readability.

Please Note:

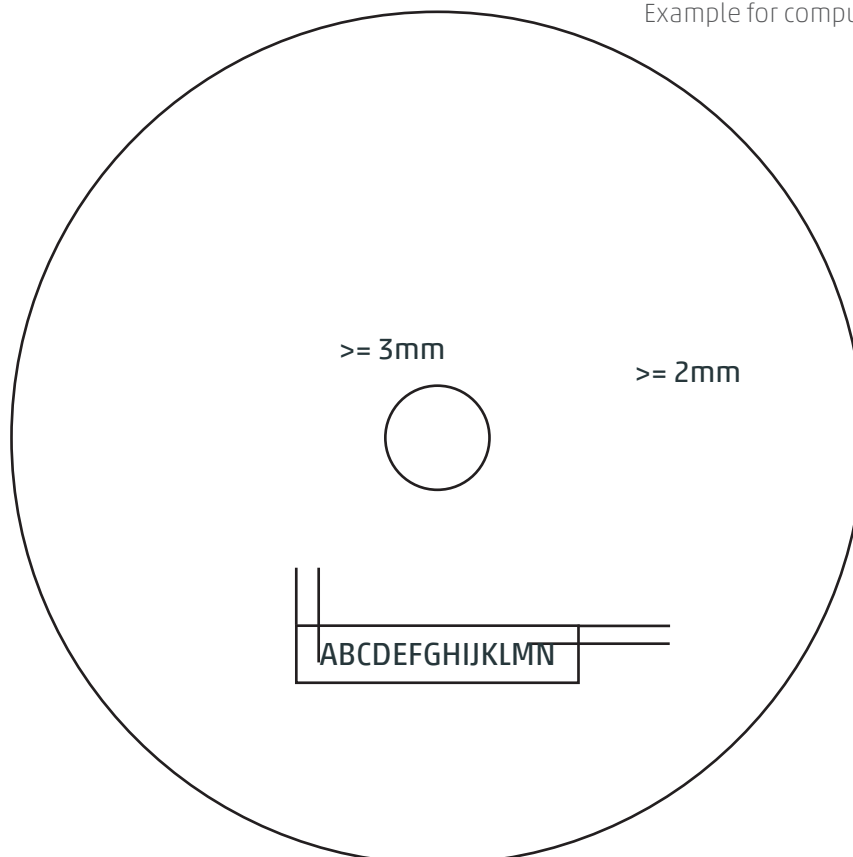
1. Matrix 5x5

Height box	5.5mm
Height characters	3.0mm
Width characters	2.0mm
Distance between characters	0.5mm

2. Matrix 7x5

Height box	8.0mm
Height characters	4.0mm
Width characters	2.0mm
Distance between characters	0.6mm

Example for computation of recess



The serial number can be printed on the entire disc area.

6. Data Delivery

- The files must have *.txt or *.xls endings
- Ensure that the data is available on the scheduled date

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Department Manager Print

